

A.J.S. & MATCHLESS STAINLESS STEEL PARTS

MOLNAR PRECISION LTD.
PO BOX 1208, PRESTON, LANCASHIRE, PR2 0HG, ENGLAND
PHONE 01772 700700
Web Site: www.manx.co.uk Email: sales@manx.co.uk

This list is VALID FROM 1ST July 2022 to 30TH JUNE 2024
Do NOT use this list after this date, either send an SAE for a new list,
or look up current prices on the web site.

<u>CODE</u>	<u>HEAVYWEIGHT MODELS ENGINE & GEARBOX</u>	<u>PRICE .£</u>
Prefix code: S = singles, T = twins, ST = both.		
S2	Cylinder base nut, original double hexagon.....	N.L.A
S7	Magneto chain cover slotted screws, manual ignition advance (6).....	3.50 set
S8	As S7, allen screws.....	10.50set
S9	Magneto chain cover slotted screws, auto advance (6) AJS.....	6.50 set
S42	Magneto chain cover slotted screws, auto advance (8) Matchless.....	6.50 set
S10	Timing case to crankcase screws, slotted.....	2.30 ea
S10A	Timing case to crankcase screws, allen.....	2.60 ea
ST11	Alternator type primary chaincase slotted screws (14).....	31.00 set
ST12	As ST11, allen screws.....	36.00 set
ST13	Centre nut & washer for pressed steel primary chaincase.....	2.50 ea
ST14	Clutch insp cover slotted screws, pressed steel primary chaincase (8).....	3.50 set
T15	Timing cover cheesehead slotted screws (10) alt to T16.....	18.00 set
T16	Timing cover slotted screws, original large dome head.....	N.L.A
T19	Timing cover allen screws (10) alt to T16.....	21.00 set
Items T15, T16, T19, state if longer (1.1/4") screws required for later oil pump		
T17	Rocker inspection cover allen screws (8).....	9.00 set
T18	As T17, slotted screws.....	21.00 set
ST20	AMC gearbox outer cover slotted screws, incl insp cover (7).....	15.00 set
ST21	As ST20, allen screws.....	16.50 set
ST22	AMC gearbox gearlever pinch bolt, nut & washers.....	3.00 ea
ST23	AMC gear pointer bolt & washer.....	1.50 ea
ST24	AMC gearbox kickstart pinch bolt & washer state whether 3/8 x 20 tpi (original) or M10 (pattern).....	4.50 ea
ST25	AMC gearbox inspection cover, aluminium.....	10.00 ea*
ST26	AMC gearbox inner cover nut & spring washer.....	1.50 ea
ST27	As ST26 but smaller hexagon for easy spanner access.....	1.50 ea
ST43	AMC gear pointer.....	6.00 ea*
ST44	AMC gearbox drain & level plugs.....	6.50 pr
ST30	Burman B52 gearbox outer cover slotted screws (5).....	16.00 set
ST31	As ST30, allen screws.....	10.50 set
ST32	B52 gearbox inner cover slotted screws.....	2.50 ea
ST32A	As ST32, allen screws.....	1.20 ea
ST33	B52 gearlever pinch bolt, nut & washers.....	3.50 ea
ST34	B52 kickstart lever pinch bolt, nut & washer.....	5.50 ea
ST38	Primary chain adjuster nuts (2).....	2.50 pr
ST40	Amal monobloc float chamber screws.....	2.00 set
ST41	Carb to manifold nuts & spring washers (2).....	2.50 set

<u>CODE</u>	<u>HEAVYWEIGHT MODELS, FRAME & CYCLE PARTS</u>	<u>PRICE .£</u>
-------------	--	-----------------

Prefix code: R = rigid frame, J = jampot frame, G = Girling frame

NOTE: Heavyweight parts are based on roadsters, some parts do not fit C & CS models

SOME NOTES ON AJS / MATCHLESS FRONT FORKS:

Up to 1954 the forks utilised 1.1/8" diameter stanchions, parts suitable for these include:
RJ56, RJ57, RJ63, etc.

In 1955 1.1/4" diameter stanchions were introduced, which will accept the following parts:
JG51, JG55, JG111, JG112, JG113, RJG62, etc.

We do not stock the type of top nut used on 1957-1963 stanchions.

1964-66 models used a lengthened version of the Norton Roadholder front fork, together with Norton wheels & brakes, use G66 fork seal holders . The featherbed section of our Norton Twins list details other parts suitable for the 1964-66 models.

JG51	Fork stanchion top nut hexagon type, fits 1.1/4" dia tubes.....	N.L.A
JG55	Special washer for RJ51.....	N.L.A
G52	Fork stanchion top nut, 'Roadholder' 1.3/8" dia stanchions.....	N.L.A
G54	Washer for G52.....	N.L.A
G66	Fork seal holder 1964 on (2 reqd).....	60.00 ea*
RJ56	Steering column thin adjuster nut, pre '54.....	12.00 ea*
RJ57	Domed lock nut for RJ56, Pre '54.....	N.L.A
JG111	Steering column adjuster nut, '55 on.....	N.L.A
JG112	Domed locknut for JG111, nests inside.....	N.L.A
RJG59	Handlebar clamp allen screws (3).....	7.50 set
RJG60	Handlebar, suitable for all models.....	49.00 ea*
RJG62	Fork stanchion pinch allen screw (2 reqd).....	4.00 ea
RJ63	Dome nut & washer for fork stanchion pinch, fits those models with stud in bottom yoke.....	4.00 ea*
RJG68	Nuts & spring washers for front wheel spindle clamps (4).....	6.00 set
RJG69	Front wheel spindle nut.....	5.50 ea
RJG70	Domed bolt retaining torque arm to front brake plate.....	6.00 ea*
RJG71	Brake operating lever retaining nut & washer, front & rear.....	1.50 ea
RJG73	Brake rod, including spring retaining washer.....	N.L.A
RJG75	Brake rod spring.....	4.50 ea
RJG76	Brake rod fork end with clevis & split pin.....	17.00 ea
RJG78	Bake rod adjuster nut.....	N.L.A
RJG81	Rear wheel spindle nut.....	8.00 ea
JG115	Large wheel nut for dummy spindle, LHS, Q.D. Type.....	N.L.A
JG116	Grooved spacer, LHS, Q.D. Type.....	N.L.A
JG117	Rear wheel spindle spacer, RHS, Q.D. Type.....	N.L.A
JG118	Nut retaining speedo drive, RHS, Q.D. Type.....	N.L.A
JG119	Special washers for Q.D. type wheel nuts (2).....	N.L.A
JG83	Rear wheel adjuster & locknut (2 reqd).....	7.50 ea

<u>CODE</u>	<u>HEAVYWEIGHT MODELS, FRAME & CYCLE PARTS (contd.)</u>	<u>PRICE.£</u>
G114	Retaining screw for centre section styling cover.....	N.L.A
J88	'Jampot' top spring retainer, circlip type.....	N.L.A
J89	'Jampot' bottom spring retainer, threaded.....	N.L.A
G98	'Girling' suspension bottom cover, mirror polished.....	33.00 ea*
G99	'Girling' suspension top cover, black enamelled stainless.....	42.00 ea
JG90	Rear suspension top mounting bolt.....	8.50 ea*
JG91	Rear suspension bottom mounting bolt.....	6.00 ea*
JG92	Rear suspension mounting sleeve nut, top & bottom.....	5.00 ea
RJG93	Domed 5/16" bolt & washer with spigot for rear mudguard mount (2 reqd).....	6.00 ea
RJG94	Footrest retaining nut & washer.....	2.50 ea
RJG97	Oil tank drain plug, hexagon replacement.....	4.00 ea

LIGHTWEIGHT MODELS

The following parts fit all lightweight models:

S2, S3, S4, S5, ST22, ST23, ST40, ST41, RJG94

The following parts also fit the 250CSR & 350 models:

RJG59, RJG62, RJG68, G98, G99

LA101	RHS engine cover slotted screws, including C/B cover (6).....	12.00 set
LA102	As LA101, allen screws.....	15.00 set
LA103	Gearbox through fastening allen screws (6 reqd).....	4.50 ea
LA104	Gearbox inspection cover slotted screws (2).....	1.20 pr
LA104A	As LA104, allen screws.....	3.50 pr
LA105	Primary chaincase allen screws.....	21.00set

All parts marked "N.L.A" are now available from the AJS & Matchless owners club spares scheme.

THIS LIST.... is specially produced for AJS & Matchless post war machines, nothing else.

We believe that not only are our Stainless Steel parts of the highest quality on the market, but also are the best value available. This has been achieved by producing all these special parts in economic batch sizes in our own precision engineering workshop. Here we have combined substantial investment in sophisticated machine tools with traditional skills and, as the largest manufacturer of Stainless Steel motorcycle parts, the ability to buy top quality materials at the lowest prices.

Items on the list marked * are polished, the remainder come with a bright natural finish. Screw sets marked + contain one or more screws which may have to be cut to the correct length. It may be of interest to you to know that the appearance of Stainless Steel can be changed, polish to look like chrome plate, all our parts contain more than 18% chromium by weight, or shot blast to look like cadmium plate. All our components are de greased after manufacturing and components such as wheel spindles and nuts, steering column nuts, fork top nuts, fork seal holders etc. must be lubricated with a copper bearing grease prior to fitting.

All items are individually bagged and labelled for your easy identification, this is done as a result of customer feedback, which we welcome.

TO ORDER.... PLEASE USE THE ORDER FORM PROVIDED. State full machine details, check your arithmetic and that the address is legible. Do not use an out of date price list. If you ensure that your order is clear and correct we can despatch it quickly. **PLEASE NOTE: We are a small manufacturing operation and do not have staff available to take telephone orders. Therefore we strongly request that you order by email or post.**

Remember P&P costs: UK + 10%, Minimum £5.00, Maximum £15.
Overseas charged at cost if paid by card, or add 25% on prepaid orders.
U.K. CUSTOMERS MUST ADD VAT AT THE CURRENT RATE.

DELIVERY.... It would be nice if everything was in stock all the time, but that is not always technically possible, though we have about 99% stocks – these are always changing. All parts in stock are sent immediately, please allow 14 days from sending your order. Out of stock items are sent as they are made.

ORDER ENQUIRIES.... If you have any problems with your order, if you are unhappy with our products or services, or if you just want to compliment us, we will be pleased to hear from you, all letters receive our personal attention. Alternatively you can phone on 01772 700700 or email sales@manx.co.uk Our office hours are 9.00am to 5.00 pm Monday to Friday, the answerphone is on at all other times, and of course email is 24/7.

PERSONAL CALLERS.... This is an engineering shop & mail order operation; personal callers can only be accommodated by prior appointment.