

TRIUMPH TWINS 350-650cc 1950-1968 STAINLESS STEEL PARTS

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This list is VALID FROM 1ST JULY 2016 to 30TH JUNE 2017
Do NOT use this list after this date, either send an SAE for a new list,
or look up current prices on the web site.

Prefix code: P = Pre unit only, U = Unit only, UP = Both

<u>CODE</u>	<u>ENGINE - 350 UNIT, 500 PRE UNIT AND UNIT</u>	<u>PRICE .£</u>
PE1	Timing cover screws (10) allen.....	8.40 set
PE2	Timing cover screws (10) slotted head (straight slot)	20.50 set
UE3	Points cover allen screws (2) later models.....	3.00 pr
UE4	Timing cover allen screws (8).....	21.00 set
PE48	Cylinder base studs (8) state model, 500 only.....	24.00 set
UE49	Cylinder base studs (8) state model, 350 & 500.....	24.00 set
UPE6	Cyl base nuts (8) & washers, 3TA, 5TA, T100 unit, TR5.....	14.00 set
PE7	Cyl base nuts (8) no washers, 5T only.....	10.40 set
UPE11	Tappet block retaining bolt (2 reqd).....	2.50 ea
PE12	Cyl head outer bolt & washer, 5T only (4 reqd).....	8.50 ea*
PE13	Cyl head outer bolt & washer, TR5, T100 (4 reqd).....	8.50 ea*
UE14	Cyl head outer bolt & washer, all unit, original long head (4 reqd).....	8.50 ea*
PE16	Rocker box outer bolt & washer (4 reqd).....	6.00 ea
UE18	Rocker box outer allen screw & washer, all unit (4 reqd).....	3.00 ea
PE19	Rocker box long centre bolt & washer, TR5, T100 (2 reqd).....	10.50 ea*
PE20	Rocker box long centre bolt & washer, 5T (2 reqd).....	10.50 ea*
UE21	Rocker box long centre bolt & washer, all unit (2 reqd).....	10.50 ea*
PE22	Rocker box bolt with extension for steady, TR5, T100 (2 reqd).....	10.50 ea
PE23	Rocker box bolt with extension for steady, 5T, (2 reqd).....	10.50 ea
UE24	Rocker box bolt with extension for steady, all unit (2 reqd).....	10.50 ea
UPE26	Rocker box to cyl head nuts (4) & washers, all.....	1.50 set
UPE25	Nut & spring washer, rocker box bolt to head steady, all (2 reqd).....	1.50 ea
UPE28	Dome nut for rocker oil feed (2 reqd).....	3.50 ea*
UE29	Dome nut for oil feed on top of rocker box (2 reqd).....	3.20 ea*
PE32	Banjo bolt, rocker drain pipe to iron head (4 reqd).....	8.00 ea*
PE33	Banjo bolt, rocker drain pipe to alloy head (4 reqd).....	8.00 ea*
PE34	Banjo bolt, rocker drain to pushrod tube, all (2 reqd).....	8.00 ea*
UPE35	Dome nut for pressure relief valve, telltale hole.....	15.00 ea*
UPE36	Dome nut for pressure relief valve, plain dome.....	10.00 ea*
UPE31	Nut & spring washer retaining carb to manifold (2 reqd).....	1.50 ea

ENGINE - ALL 650's ONLY

PE1	Timing cover allen screws (10).....	8.40 set
PE2	Timing cover screws (10) slotted head (straight slot).....	20.50 set
UE3	Points cover allen screws (2).....	3.00 pr
UE40	Timing cover allen screws (8).....	21.00 set
UPE48	Cylinder base studs (8) state model.....	24.00 set
UPE7	Cylinder base nuts (8) no washers, all models.....	10.40 set
UPE11	Tappet block retaining bolt (2 reqd).....	2.50 ea
UPE41	Cylinder head outer bolt & washer (4 reqd).....	8.50 ea

Note : Due to interchangeability of heads and barrels, you must state length under head, either 3.3/8" or 3.3/4". If you have not got any bolts allow 1/2" to screw into barrels and add thickness of head and gasket.

UE42	Cylinder head centre bolt & washer, 9 stud only.....	7.50 ea
UPE43	Rocker box outer bolt & washer (4 reqd).....	6.00 ea
PE44	Rocker box centre bolt (2 reqd).....	10.50 ea

Note : State length, either 5.3/8", all pre '59 models plus later iron head 6T, or 5.15/16", later models.

UPE45	Rocker box bolt with extension for head steady.....	10.50 ea
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Note: State length, either 6.5/16", all pre '59 models plus later iron head 6T and again on 9 stud, or 5.7/8", intermediate years. 2 reqd on pre unit, 4 on unit.

We strongly recommend that you actually measure UPE41, PE45 & UPE45 before you order. If your machine uses bolts of a different length from those offered, please state your requirements and we will provide a suitable bolt.

CODE	ENGINE - ALL 650's ONLY (cont.)	PRICE .£
UPE25	Nut & spring washer, rocker box to head steady (2 or 4 reqd).....	1.50 ea
PE26	Rocker box to cylinder head nuts (4) & washers, iron heads.....	1.50 set
UPE46	Rocker box to cylinder head nuts (6) & washers, alloy heads.....	2.00 set
UPE28	Dome nut for rocker oil feed (2 reqd) all models.....	3.50 ea*
PE32	Banjo bolt, rocker drain pipe to iron head (4 reqd).....	8.00 ea*
PE33	Banjo bolt, rocker drain pipe to alloy head (4 reqd).....	8.00 ea*
PE34	Banjo bolt, rocker drain to pushrod tube (2 reqd) all models.....	8.00 ea*
UPE31	Nut & spring washer, carb to manifold (2 reqd) not T120.....	1.50 ea
UE47	Bolt, nut & washers, carb to manifold (4 reqd) T120 only.....	3.00 ea
UPE35	Dome nut for pressure relief valve (telltale hole).....	15.00 ea*
UPE36	Dome nut for pressure relief valve (plain dome).....	10.00 ea*
<u>GEARBOX & PRIMARY CHAINCASE</u>		
PG1	Gearbox outer cover allen screws (7) incl later type insp. Cover.....	11.20 set
PG2	As PG1 but slotted head screws (straight slot).....	16.20 set
PG3	Gearbox inner cover allen screws (4).....	4.00 set
PG4	As PG3 but slotted head screws (straight slot).....	8.00 set
UG5	Gearbox outer cover allen screws (4) 350 & 500.....	17.50 set
UG6	Gearbox inner cover allen screws (2) 350 & 500.....	5.00pr
UG7	Gearbox outer cover allen screws (5) 650.....	17.50 set
UG8	Gearbox inner cover allen screws (2) 650.....	6.00 pr
UPG11	Gearbox outer cover dome nut & washer (2 reqd) all models.....	3.20 ea*
UPG12	Gearbox outer cover plain nut & washer, alternative to UPG11.....	1.00 ea
UPG14	Gear lever pinch bolt & washer, all models.....	1.80 ea
UG15	Kickstart lever pinch bolt & washer, 350 & 500.....	3.50 ea
UPG16	Nut & washer for kickstart lever cotter pin.....	0.50 ea
UPG17	Kickstart pedal pivot bolt for all folding type levers.....	6.50 ea*
PG18	Gearbox adjuster & locknuts.....	14.50 ea*
PG21	Dynamo primary chaincase outer allen screws (15) 5T, 6T.....	15.80 set
PG22	As PG21 but slotted head screws (straight slot).....	33.00 set+
PG23	Dynamo primary chaincase outer allen screws (11) TR5, TR6, T100, T110.....	9.10 set
PG24	As PG23 but slotted head screws (straight slot).....	21.80 set
PG25	Alternator primary chaincase outer allen screws (15) 5T, 6T.....	15.80 set
PG26	As PG25 but slotted head screws (straight slot).....	33.00 set
PG27	Alt primary chaincase outer allen screws (15) TR5,TR6,T100,T110,T120.....	15.80 set
PG28	As PG27 but slotted head screws (straight slot).....	33.00 set+
PG29	Primary chaincase drain plug, all pre unit models.....	0.80 ea
UG31	Primary chaincase outer allen screws (10) 350 & 500.....	33.50 set
UG32	Primary chaincase insp cover countersunk slotted screws (3) 350 & 500.....	1.80 set
UG33	Primary chaincase outer allen screws (8) 650.....	20.50 set
UG34	Primary chaincase dome nut & washer, all unit.....	3.20 ea*
<u>FORKS & FRONT WHEEL</u>		
PF1	Handlebar clamp U bolt & nuts (2 reqd) 5T, 6T, T100, T110.....	N.L.A
PF2	Handlebar clamp bolt & washer (4 reqd) TR5, TR6, T120.....	2.50 ea*
UF1	Handlebar clamp U-bolt & nuts (2 reqd) early unit 350 & 500.....	N.L.A
UF3	Handlebar clamp bolt & washer (2 reqd) eye bolt clamps.....	3.00 ea*
UF5	Handlebar 7/8" dia 650 pattern, fits all.....	40.00 ea*
UF7	Amal twist grip clamp screw, special small head (2 reqd).....	1.80 ea
UPF8	Special slotted screw for choke lever, advance/retard clutch & brake lever brckts	1.70 ea
UPF9	Steering column pinch bolt, nut & washer (top yoke) all.....	4.00 ea
PF12	Fork stanchion top nut (2 reqd).....	16.00 ea*
PF14	Fork stanchion top nut, nacelle type, drilled through (2 reqd).....	N.L.A
UF13	Fork stanchion top nut (2 reqd).....	16.00 ea*
UPF19	Slotted screw for headlamp rim clamp, all.....	0.50 ea
UPF20	Stanchion clamp bolt, nut & washers (2 reqd) all.....	5.00 ea
UF43	Extended Steering Stop & domed bolt (2 reqd).....	13.00 ea
PF42	Fork seal holder, pre '58 'waisted' type, use felt seal.....	37.00 ea*
UPF21	Fork seal holder, '58-'62, castellated collar, use lip seal.....	37.00 ea*
UF22	Fork seal holder, '63 onwards, with peg spanner holes.....	44.00 ea*
	We can supply UPF21 & UF22 with seals fitted at extra cost.....	10.00 pr
	Sorry, we cannot supply seals for PF42	

<u>CODE</u>	<u>FORKS & FRONT WHEEL (contd.)</u>	<u>PRICE .£</u>
PF24	Fork drain plug, 1/4"long, pre '59 (2 reqd).....	1.50 ea
PF25	Front wheel spindle clamp bolt & nut, L.H.S. (1 reqd).....	3.50 ea
UPF26	Fork drain plug, 1/2"long, '59 onwards (2 reqd).....	2.70 ea
UPF27	Front wheel spindle clamp bolt & spring washer (4 reqd) '59 on.....	3.00 ea
UPF31	Nut & washer for brake operating lever & pivot pin (2 reqd).....	1.50 ea
UPF32	Dome nut & washer, replacement for UPF31 & UPR4.....	3.50 ea*
PF33	Anchor bolt & nut for front brake plate, half width hub.....	3.50 ea
UPF34	Front brake plate retaining nut, all full width hub SLS to 1967.....	8.00 ea*
UF35	Front brake plate retaining nut, 1968 TLS.....	8.00 ea*
PF36	Front wheel spindle, half width hubs.....	N.L.A.
PF37	Nut for PF36.....	8.00 ea*
PF38	Washer for PF36.....	3.00 ea
UPF39	Front wheel spindle, all full width hubs to 1967.....	48.00 ea
UPF40	Speedo bezel, flanged for nacelle mounting, chromed brass.....	12.50 ea
 <u>REAR WHEEL & BRAKES - ALL MODELS</u>		
UPR1	Brake rod including split pin & washer.....	14.00 ea
UPR2	Brake rod adjuster nut, hexagon replacement.....	7.00 ea
UPR3	Brake rod trunnion.....	4.00 ea
UPR4	Nut & washer for brake cam operating lever (1 reqd).....	1.50 ea
UPR5	Nut & washers retaining brake pedal.....	1.50 ea
UPR6	Dome nut & washers, replaces UPR5.....	3.50 ea*
UPR11	Selflock nuts for wheel adjusters (2 reqd).....	2.50 ea
UPR13	Nut & washer for rear tyre security bolt.....	0.50 ea
 <u>REAR Q.D. WHEELS ONLY</u>		
UPR21	Nut for dummy spindle, L.H.S.	7.50 ea
UPR22	Q.D. spindle with original shape head.....	45.00 ea*
UPR23	Inner spindle cotton reel spacer, all except unit 350/500.....	6.50 ea
UR24	Inner spindle cotton reel spacer, unit 350/500 only.....	6.50 ea
UPR25	Outer spindle spacer with flats to fit swing arm.....	9.00 ea
UPR26	Speedo drive retaining thin nuts (2 reqd).....	7.50 ea
UPR10	Rear wheel adjusters and self lock nuts, does not include end plates.....	24.00 pr*
 <u>REAR NON Q.D. WHEELS ONLY</u>		
UPR35	Rear wheel spindle.....	27.00 ea
UPR31	Wheel spindle nut (2 reqd) all models.....	7.50 ea
UPR31	Nut retaining brake plate, L.H.S., all except unit 350/500.....	7.50 ea
UPR32	Nut retaining brake plate, L.H.S., unit 350/500.....	7.50 ea
PR33	Sleeve nut retaining R.H.S. Bearing.....	8.50 ea
UR34	Sleeve nut retaining R.H.S. Bearing.....	8.50 ea
UR31	Nut retaining speedo gearbox, R.H.S. unit 350/500 only.....	7.50 ea
UPR12	Rear wheel adjusters and self lock nuts, does not include end plates.....	24.00 pr
UPR15	Rear sprocket mounting bolt, special small head, (8 reqd) state 1/4" or 5/16".....	3.50 ea
PR37	Sprung hub wheel nut (2 reqd).....	8.00 ea
 <u>FRAME & FITTINGS</u>		
UPF50	Slotted screw for petrol tank parcel grid.....	3.50 ea*
UPF51	Countersunk screws for tank badges.....	2.50 set
PF52	Petrol tank front fixing shoulder bolt (2 reqd).....	6.50 ea
PF53	Petrol tank rear fixing shoulder bolt (2 reqd).....	6.50 ea
PF54	Nut & washer retaining tank centre styling strip, rear.....	0.50 ea
Note : Above 3 items used together on all 1950 - 1959 tanks		
PF55	Petrol tank front mounting yoke, eyebolt, pin etc.....	19.00 ea
PF56	Bolt & nut retaining tank centre styling strip, rear.....	4.00 ea
Note : Above 2 items used together on all 1959 - 1962 tanks		
UF57	Petrol tank front through bolt, nut & washer (1 reqd).....	9.00 ea
UF58	Petrol tank rear through bolt, nut & washer (1 reqd).....	9.50 ea
UF54	Nut & washer retaining tank centre styling strip, rear.....	0.50 ea
Note : Above 3 items used together on unit 350/500 tank		
UF52	Petrol tank front fixing shoulder bolt (2 reqd).....	6.50 ea
UF59	Petrol tank rear fixing through bolt (1 reqd).....	3.50 ea
UF54	Nut & washer retaining tank centre styling strip, rear.....	0.50 ea
Note : Above 3 items used on unit 650 tanks		

CODE	FRAME & FITTINGS (contd.)	PRICE . £
PF61	Oil tank drain plug.....	N.L.A
UF62	Oil tank drain plug.....	3.00 ea
UPF64	Rear suspension mounting bolts, nuts & washers (4).....	19.00 set
Note : You must specify underhead length of bolts required as this varies from model to model		
UF65	Swing arm pivot bolt, nut & washer, 650 models only.....	48.00 ea*
UPF66	Rear subframe to front loop top through bolt & nut, replaces stud & nuts on some models, all models 1960 on.....	11.00 ea
UF67	Head steady to frame top tube bolt & nut, 350 & 500 models.....	3.50 ea
UF68	Head steady to frame bolt & nut (2 reqd) 650 models.....	4.00 ea
PF72	Engine mounting studs (8) nuts & washers 500 & 650 dynamo models.....	51.00 set
PF73	Engine mounting studs (8) nuts & washers 650 alternator models.....	51.00 set
PF74	Gearbox mounting studs, NOT bolts, (2) nuts & washers 650 models.....	17.00 set
UPF69	Girling bottom spring cover, polished.....	26.00 ea*
UPF70	Girling top spring cover, black enamelled stainless	35.00 ea
UPF71	Collets retaining Girling top covers (4).....	7.20 set

THIS LIST.... is specially produced for the Triumph 1950 - '68 twins, nothing else. Please do not order parts that are not stated as suitable for your machine, it is no good ordering pre unit parts for a unit machine & vice versa.

We believe that not only are our Stainless Steel parts of the highest quality on the market, but also are the best value available. This has been achieved by producing all these special parts in economic batch sizes in our own precision engineering workshop. Here we have combined substantial investment in sophisticated machine tools with traditional skills and, as the largest manufacturer of Stainless Steel motorcycle parts, the ability to buy top quality materials at the lowest prices.

Items on the list marked * are polished, the remainder come with a bright natural finish. Screw sets marked + contain one or more screws which may have to be cut to the correct length. It may be of interest to you to know that the appearance of Stainless Steel can be changed, polish to look like chrome plate, all our parts contain more than 18% chromium by weight, or shot blast to look like cadmium plate. All our components are de greased after manufacturing and components such as wheel spindles and nuts, steering column nuts, fork top nuts, fork seal holders etc. must be lubricated with a copper bearing grease prior to fitting.

All items are individually bagged and labelled for your easy identification, this is done as a result of customer feedback, which we welcome.

TO ORDER.... PLEASE USE THE ORDER FORM PROVIDED. State full machine details, check your arithmetic and that the address is legible. Do not use an out of date price list. If you ensure that your order is clear and correct we can despatch it quickly. **PLEASE NOTE: We are a small manufacturing operation and do not have staff available to take telephone orders. Therefore we strongly request that you order by email, fax or post.**

Remember P&P costs: UK + 10%, Minimum £5.00, Maximum £15.
Overseas charged at cost if paid by card, or add 25% on prepaid orders.
U.K. & E.U. CUSTOMERS MUST ADD VAT AT THE CURRENT RATE.

DELIVERY.... It would be nice if everything was in stock all the time, but that is not always technically possible. All parts in stock are sent immediately, please allow 14 days from sending your order. Out of stock items are sent as they are made.

ORDER ENQUIRIES.... If you have any problems with your order, if you are unhappy with our products or services, or if you just want to compliment us, we will be pleased to hear from you, all letters receive our personal attention. Alternatively you can phone on 01772 700700 or fax 01772 705075, email sales@manx.co.uk Our office hours are 9.00am to 5.00 pm Monday to Friday, the answerphone & fax are on at all other times, and of course email is 24/7.

PERSONAL CALLERS.... This is an engineering shop & mail order operation; personal callers can only be accommodated by prior appointment.